1962 THUNDERBIRD

1962 Thunderbird Body/Interior Assembly Manual
### FINISH OF STANDARD PARTS

The "S" suffix on numbers covering Standard Parts represents the finish of the part as shown by the following list:

<table>
<thead>
<tr>
<th>SUFFIX</th>
<th>FINISH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plain</td>
<td>S43: Zinc plate plus chrome</td>
</tr>
<tr>
<td>S-M</td>
<td>S43B: Zinc plate plus chrome - black</td>
</tr>
<tr>
<td>S-X</td>
<td>S45: Chrome plate - stainless steel</td>
</tr>
<tr>
<td>S2</td>
<td>S46: Black phenolic</td>
</tr>
<tr>
<td>S3</td>
<td>S47: Chromium plate</td>
</tr>
<tr>
<td>S4</td>
<td>S48M: Cadmium/tin plate</td>
</tr>
<tr>
<td>S5</td>
<td>S49: Epoxy - black</td>
</tr>
<tr>
<td>S6</td>
<td>S50: Cadmium plate plus iridescent chromate</td>
</tr>
<tr>
<td>S7</td>
<td>S51: Zinc plate plus iridescent chromate</td>
</tr>
<tr>
<td>S8</td>
<td>S52: Phosphate and oil (blue)</td>
</tr>
<tr>
<td>S8G</td>
<td>S53: Baked white organic coating</td>
</tr>
<tr>
<td>S9</td>
<td>S54: Cadmium/zinc plate and chromate</td>
</tr>
<tr>
<td>S10</td>
<td>S55: Cadmium plate and chromate, organic</td>
</tr>
<tr>
<td>S11</td>
<td>S56: Zinc plate and chromate, organic</td>
</tr>
<tr>
<td>S12</td>
<td>S58: Phosphate and dry lubricant</td>
</tr>
<tr>
<td>S13</td>
<td>S57: Zinc plate and chrome</td>
</tr>
<tr>
<td>S14</td>
<td>S59: Zinc plate and dry lubricant</td>
</tr>
<tr>
<td>S15</td>
<td>S60: Zinc plate - bright chromate</td>
</tr>
<tr>
<td>S16</td>
<td>S61: Zinc plate - black</td>
</tr>
<tr>
<td>S17</td>
<td>S62: Zinc plate - matt black</td>
</tr>
<tr>
<td>S18</td>
<td>S63: Chromium plated</td>
</tr>
<tr>
<td>S20</td>
<td>S64: Phosphate coat plus lubricant</td>
</tr>
<tr>
<td>S21</td>
<td>S65: Chromium plate</td>
</tr>
<tr>
<td>S22</td>
<td>S66: Zinc plate</td>
</tr>
<tr>
<td>S23</td>
<td>S67: O-Ring material</td>
</tr>
<tr>
<td>S24</td>
<td>S68: O-Ring material</td>
</tr>
<tr>
<td>S25</td>
<td>S69: O-Ring material</td>
</tr>
<tr>
<td>S26</td>
<td>S70: O-Ring material</td>
</tr>
<tr>
<td>S27</td>
<td>S71: Special</td>
</tr>
<tr>
<td>S28</td>
<td>S72: Special</td>
</tr>
</tbody>
</table>

### ABBREVIATIONS

- assy: assembly
- fil: filister
- R.H.: right hand
- P/C: property class
- blk: black
- hard: hardened
- Vegawash: lock washer
- sq: square
- dia: diameter
- hex: hexagon
- O.D.: outside diameter
- std: standard
- chr: dichromate
- I.D.: inside diameter
- L.H.: left hand
## Installation - Dash Panel Plug Buttons - Grommets and Heater Cover

**Models 625B-63-76**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>PART</th>
<th>PART NUMBER</th>
<th>NOTES</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>37221-8</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>37009-8</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>37182-8</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td></td>
<td>35300-8</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td></td>
<td>35759-8</td>
<td></td>
</tr>
</tbody>
</table>

- **37221-8** Type - Cool Top Upper Panel Grommets - One Required Each Side of Body.
- **37009-8** Clip - Cool Top Upper Panel Grommet - One Required Each Side of Body.
- **37182-8** Clip - Cool Panel Heater Opening Cover.
- **35300-8** Cover - Dash Panel Heater Opening, Secure with the Following Item:
  - (4127-50) Screw - 5 Required.

**NOTES:** Item 5 and 6 are not required when Air Conditioning is installed.
INSTALLATION - VENT AIR OUTLET - DUCT ASSEMBLY AND DASH PANEL - LOWER ACCESS HOLE COVER

MODELS C2SB-63-76

NOTE: DUCT ASSEMBLY AND RELIEF ARE NOT REPEATED ON RIGHT SIDE OF BODY WHEN ASSEMBLED. SEE ELECTRICAL WIRING INSTALLATION MANUAL FOR INSTALLATION OF PRESS AIR DUCT ASSEMBLY ON RIGHT SIDE OF BODY.
INSTALLATION - PATENT PLATE TO FRONT BODY PILLAR

MODELS C258-63-76

1. (CP-8030646) PLATE - PATENT - ONE REQUIRED LEFT SIDE.

2. INSTALL IT IN ADDITION TO FRONT BODY PILLAR WITH ITEM A - (797153-2) REVERSE - P REQUIRED.
INSTALLATION - WINDSHIELD INTERIOR MOULDINGS
MODELS C258 - 63 - 76

1. (C115-63/3506-1) FOR MODEL C258-63; OR (C115-66/3506-1) FOR MODELS C258-75. MOLDING - WINDSHIELD INTERIOR MOULDING, INSERTED WITH THE FOLLOWING ITEMS:
   A - (9509-811) SCREW X 3 INSTALLED.
   ALTERNATE REMOVED.

2. (C115-63/3508-1) MOLDING - WINDSHIELD INTERIOR MOULDING INSTALLED WITH TWO SCREWS D:
   NOTE: USING MOLDING, ITEM 2, AS A TEMPLATE, PROVIDE (1/2-14) UNPLATED HOLES AT ASSEMBLY TO RECEIVE SCREWS, ITEM 1.

3. ITEM REMOVED.

4. SEE BODY SIDE SECTION, PAGE 2-4302, FOR INSTALLATION OF BODY INTERIOR MOULDING.

5. SEE BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4304, FOR INSTALLATION OF INTERIOR MOULDING.

6. SEE BODY ENGINEERING TRIM AND DASHBOARD MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4302, FOR INSTALLATION OF ITEM FIGURES.
   NOTE: MODEL C258-63 SHOWN.

ILLUSTRATION SECTION

DATE 1-24-61, ILLUSTRATED 1-24-61
EFFECTIVE WITH CMI-10/346 - ITEM 3, REMOVED (C115-63/3506-2) MOLDINGS AND (5509-811) SCREW AND ITEM "C".
INSTALLATION – INTERIOR REAR VIEW MIRROR
MODELS C258-63-76

1. C258-17710 ARM – REAR VIEW MIRROR ASSEMBLY – 6 REQUIRED. DRIVE ARM TOGETHER OVER HOLE IN TOP OF MIRROR ASSEMBLY AND BRACKET WITH THE FOLLOWING ITEM. SEE VIEW "AA".
   A. C258-76-8360 SCREW – 6 REQUIRED.
2. C258-17710 MIRROR ASSEMBLY – REAR VIEW MIRROR, LESS ARM AND BRACKET.
3. SEE DRAWING C258-6-10200 FOR INSTALLATION OF INSIDE REAR VIEW MIRROR BRACKET.
4. SEE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY FRONT AND WINDSHIELD SECTION, PAGE 2-4254 FOR INSTALLATION OF SUN VISOR AND MOPH SEED DRESS CLAMP LITTLE PLATE.

NOTE: MODEL C268-76 DRAWN, MODEL C258-68 TYPICAL.
INSTALLATION - PASSENGER ASSIST BAR

MODEL C5B - 768

1. (C582-TR4394X) BAR ASSEMBLY - PASSENGER ASSIST - ONE REQUIRED, SECURED WITH THE FOLLOWING ITEMS:
   A. (C582-TRA452) RETAINERS - PASSENGER ASSIST BARS
   B. (1497-77) WING WASHER ASSEMBLY - 4 REQUIRED.

NOTE: SEE DRAWINGS (C582-644900 AND C582-644930) FOR LOCATION AND SIZE OF HOLES TO SECURE BAR ASSEMBLY, ITEM 2.
INSTALLATION - SCUFF PLATES
MODELS C258-63-76

1. [C258-63-76] (6) PLATE, SCUFF - ONE REQUIRED EACH SIDE OF BODY. SECURE EACH SCUFF PLATE WITH TWO SMALL SCREWS. (10-217) SCREW - 9 REQUIRED.

NOTE: USE SCUFF PLATE AS A TEMPLATE, PROVIDE (4) 3/32" DIAMETER HOLES AT ASSEMBLY TO RECEIVE SCREW. USE "A" SCREW.

SIDE OF CARRY-OUT ASSEMBLY IS SECURED UNDER SCUFF PLATE EACH SIDE OF BODY. SEE ITEM "B" IN SECTION "BB".

2. [M-4267] BAND ON 3/16 INCH DIAMETER SEAL (M-493-4) SEALER, APPLIED TO BOTTOM SURFACE OF SCUFF PLATE. SEE FIGURE 1 AND SECTION "BB".

ILLUSTRATION SECTION

DATE 2-26-63
EFFECTIVE WITH CSN-139667 - Item 2, (1962-63) 1962 (3660-6-16).
FIGURE 1
MODEL C2SB - 63 SHOWN
MODELS C2SB - 76 TYPICAL

VIEW AA
EXPLODED

INSTALLATION AND POSITION OF QUARTER WINDOW REGULATOR HANDLE
MODELS C2SB - 63-76

1. (C2SB-63/300327) HANDLE ASSEMBLY - QUARTER WINDOW REGULATOR - ONE REQUIRED EACH SIDE OF BODY, SEE VIEW "AA".
2. (C2SB-63/300320-00) EXCEPTION - QUARTER WINDOW REGULATOR HANDLE - ONE REQUIRED EACH SIDE OF MOLD.
3. (REMOVABLE) RETAINER SPRING, PART OF HANDLE ASSEMBLY.

NOTE: WITH WINDOW IN CLOSED POSITION, INSTALL QUARTER WINDOW REGULATOR HANDLE ON QUARTER WINDOW IN POSITION SHOWN. QUARTER WINDOW REGULATOR HANDLE IS ADJUSTABLE IN A HORIZONTAL DIRECTION, SEE VIEW "AA". EACH QUARTER WINDOW REGULATOR HANDLE IS SECURED IN POSITION WITH RETAINER SPRING.

4. SEE DOOR SECTION, PAGE 2-402, FOR INSTALLATION OF DOOR AND WINDOW REGULATOR HANDLES.
INSTALLATION - BODY SIDE INTERIOR MOULDINGS

MODEL C2SB-63

1. (C2SB-631792-3) MOULDING - ROOF SIDE LOWER PORTION, SECURE BOTH END MOULDINGS TO SHEET METAL, TO AVOID RIM DAMAGE TO SHEET METAL. A - (2) (5/16-18X5/8) SCREW - 2 REQUIRED. B - (1) (5/16-18X5/8) SCREW - 1 REQUIRED.

NOTE: USING MOULDING AS A TEMPLATE, PROVIDE 117-131 INCH DIAMETER HOLE TO RECEIVE SCREWS, ITEM "A". AND 117-131 INCH DIAMETER HOLE TO RECEIVE SCREW, ITEM "B".

2. (C2SB-631794-1) COVER - ROOF SIDE UPPER PORTION, SECURE BOTH END MOULDINGS TO SHEET METAL, TO AVOID RIM DAMAGE TO SHEET METAL. A - (2) (5/16-18X5/8) SCREW - 2 REQUIRED.

NOTE: USING MOULDING AS A TEMPLATE, PROVIDE 117-131 INCH DIAMETER HOLE TO RECEIVE SCREW, ITEM "C".

3. (C2SB-631794-1) COVER - ROOF SIDE LOWER PORTION - JUMP - ONE MOULDING EACH SIDE OF BODY, COVER 23 AMOUNT OF FUNCTION FROM INTERIOR OPERATE ITEM 1 AND 3 AND SECURE MOUNTING HOLE, ITEM 3, IS INSTALLED.

4. (C2SB-631794-1) COVER - ROOF SIDE LOWER PORTION - JUMP - ONE MOULDING EACH SIDE OF BODY, COVER 23 AMOUNT OF FUNCTION FROM INTERIOR OPERATE ITEM 1 AND 3 AND SECURE MOUNTING HOLE, ITEM 3, IS INSTALLED.

NOTE: USING MOULDING AS A TEMPLATE, PROVIDE 117-131 INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "D".

5. (C2SB-631794-1) COVER - ROOF SIDE LOWER PORTION - JUMP - ONE MOULDING EACH SIDE OF BODY, COVER 23 AMOUNT OF FUNCTION FROM INTERIOR OPERATE ITEM 1 AND 3 AND SECURE MOUNTING HOLE, ITEM 3, IS INSTALLED.

NOTE: USING MOULDING AS A TEMPLATE, PROVIDE 117-131 INCH DIAMETER HOLE AT ASSEMBLY TO RECEIVE SCREW, ITEM "E".

6. USE ROOF AND BACK WINDOW SECTION, PAGE 2-4482, FOR INSTALLATION OF BACK WINDOW INTERIOR MOULDINGS.

7. USE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY SIDE SECTION 2-4486, FOR INSTALLATION OF ROOF MOULDINGS AND QUARTER TRIM PANELS.

8. USE BODY ENGINEERING TRIM AND SEALING MANUAL, BODY FRONT AND HINGEBED SECTION, PAGE 2-4486, FOR INSTALLATION OF INTERIOR FOR VIDEOS.

9. USE BODY FRONT AND HINGEBED SECTION, PAGE 2-4462, FOR INSTALLATION OF ROOFMOULDING WIDING.
OUTSIDE REAR VIEW MIRROR
MODELS C25B-63-76 R.P.O.

1. (C12A-17697) MIRROR ASSEMBLY - DARK VIEW OPTION, LEFT HAND SIDE ONLY. SECURE MIRROR ASSEMBLY WITH THE FOLLOWING ITEM:
   A - (136320-6001) SCREW - 2 REQUIRED.
   NOTE: SEE DRAWING C129-6010005 FOR BASE AND LOCATING DIMENSIONS OF HOLES TO BE DRILLED AT ASSEMBLY.

2. (C13B-17774) GASKET - REAR VIEW OUTSIDE MIRROR.
INSTALLATION AND POSITION OF DOOR AND WINDOW REGULATOR HANDLES

MODELS C25B - 63 - 76

1. (C328-6322342) Handle Assembly - Door Window Regulator - One required each side of body, see view "AA".
2. (C328-6322566) Handle Assembly - Door Inside - One mounted each side of body, see view "BB".
3. (B54-703375-01) Plate - Window Regulator Handle - One required each side of body, see view "AA".
4. (C328-6318354A-00) Escutcheon - Quarter Window Regulator Handle - One required each side of body, see view "BB".
5. (Reference) Retaining Spring, part of handle assembly, items 1 and 2.

Note: With windows in closed position, install door and window regulator handle on latching plate is position shown in figure 1. The window regulator handle is positioned horizontally to a wall plumb line. Remove handle to open window. Close window and reinstall handle, check alignment and see view "BB". See body side section, page 2-4684, for installation of quarter window regulator handle.

ILLUSTRATION SECTION

DATE 10-23-61
DEPARTMENT 5-74-65
EFFECTIVE 1962 models
(C328-6322342) Handle Assembly was (C328-6322566) Handle Assembly, page 2-4684.

DOOR SECTION

THUNDERBIRD PAGE 2-4684
FIGURE 1
MANUAL SEAT TRACK INSTALLATION
REGULAR PRODUCTION

FIGURE 2
ELECTRICAL SEAT TRACK INSTALLATION
F.G.D.

INSTALLATION - SEAT TRACK TO FLOOR
MODELS C25B-62-75

1. CHECK GUIDING AND SUPPORT - FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END 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SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRONT END TRACK WITH SUPPORTED FRON
INSTALLATION - ROOF SIDE RAIL WEATHERSTRIP

MODEL CODE 63

1. INSTALLATION  -  ROOF SIDE RAIL WEATHERSTRIP

   - Rooftop Weatherstrip is installed between the roof panel and side rail to prevent water and debris from entering the vehicle.

   - Ensure the weatherstrip is properly aligned with the side rails and roof panel.

   - Use weatherstrip clips to secure the weatherstrip to the side rails.

   - Check for any gaps or gaps in the weatherstrip installation.

   - Ensure the weatherstrip is sealed tightly against the side rails.

SECTIONAL VIEW-1A

SECTIONAL VIEW-2B

SECTIONAL VIEW-0C

SECTIONAL VIEW-0D

VIEW-0D

ROOF AND BACK WINDOW

SECTION
INSTALLATION - LUGGAGE COMPARTMENT DOOR
HINGE TORSION BAR
MODEL: C558-63

NOTE: All torsion bars must be inserted in slots in the installation of the hinge compartment door assembly.

STEP 1: With the rear door open, place the torsion bar in position, ensuring that the torsion bar is inserted into the slots provided. Make sure the bar is aligned correctly to ensure proper operation of the door.

STEP 2: Ensure that the bar is securely fastened to the hinges, following the manufacturer's specifications. This will ensure the longevity and safety of the installation.

NOTE: Always double-check the installation to ensure all components are properly aligned and secured.
INSTALLATION – LUGGAGE COMPARTMENT DOOR WEATHERSTRIP
MODEL C2SB-63

SECTIONAL VIEW-AA

SECTIONAL VIEW-BB

SECTIONAL VIEW-CC

[Instructions and annotations related to the weatherstrip assembly]

ILLUSTRATION SECTION

BODY REAR SECTION

THUNDERBIRD PAGE 2-4954
INSTALLATION - LUGGAGE COMPARTMENT
DOOR WEATHERSTRIP AND SEALS

MODEL C350-TD

1. Remove cover from lower hinge panel to provide entry area. Note step 1-Fig. 1-2 on lower hinge panel. Clear area for installation of wheel housing panels.

2. Place shoulder of new weatherstrip over lip of wheel housing panel. Clearance provided with 1-Fig. 1-2 on lower hinge panel.

3. Carefully position new weatherstrip over the lip of wheel housing panel. Clear area for installation of wheel housing panels.

4. Install hub extension in new weatherstrip over lip of wheel housing panel. Clear area for installation of wheel housing panels.

5. Secure weatherstrip in position with the proper installation tools. Carefully position new weatherstrip over the lip of wheel housing panel. Clear area for installation of wheel housing panels.
INSTALLATION - LUGGAGE COMPARTMENT DOOR ORNAMENT ASSEMBLY

MODEL C25B - 76

1. (K-095-0) SEALER, APPLIED AS REQUIRED BETWEEN LUGGAGE COMPARTMENT DOOR OUTER PANEL AND ORNAMENT ASSEMBLY.

NOTE: EXCESS SEALER MUST BE WIPED OFF FROM ORNAMENT ASSEMBLY AND BODY SURFACE AFTER INSTALLATION OF ORNAMENT ASSEMBLY.

2. (C129-651-243) MEDALLION ASSEMBLY - LUGGAGE COMPARTMENT DOOR ORNAMENT. INSTALLED INTO ORNAMENT ASSEMBLY.

3. (C129-76-350) ORNAMENT ASSEMBLY - LUGGAGE COMPARTMENT DOOR, SECURED TO LUGGAGE COMPARTMENT DOOR OUTER PANEL WITH THE FOLLOWING TAPS:
   A. (P-5229-27) WIT AND WASHER ASSEMBLY - 2 REQUIRED.
   B. (P-5248-20) WASHER - 1 REQUIRED.
   C. (P-52604-30) WIT - 1 REQUIRED.

4. (C129-651-250) COVER - LUGGAGE COMPARTMENT DOOR LOCK ACCESS HOLE, INSERTED INTO ACCESS HOLE IN LUGGAGE COMPARTMENT DOOR INNER PANEL, AS SHOWN.

NOTE: SEE DRAWING (3A-60752-1) FOR INSTALLATION OF LUGGAGE COMPARTMENT DOOR LOCK MECHANISM.
INSTALLATION - BUMPER JACK STOWAGE
AND SPARE WHEEL

MODELS C259 - 63-76

1. INSTALLATION - BUMPER JACK STOWAGE
2. SPARE WHEEL STOWAGE

FIGURE 1

CENTRALINE OF HOLE
2 3/4"
## THREAD - STITCH - NEEDLE AND SEWING STANDARD CHART

### TRIM COMPONENTS

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### THREAD USEAGE STANDARDS

- **DIAM THREAD** FOR *FRENCH SEWING* TOP THREAD "A" BOTTOM THREAD "B"
- **LOCK STITCH** WITH *DECK SEAM*
  - TOP THREAD "A" BOTTOM THREAD "B"
  - ZIP, HEADLINER TOP THREAD "C" BOTTOM THREAD "D"

### "M" NUMBER CODE SIZES

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### KEY

- **CLOTHING** LEATHER AND PLAIN SEAMS
- **ZIP, HEADLINER** SHOULDER BOUNDARY SEAMS
- **CORD** BETWEEN EDGE OF SEWING ON BACKLACE AND CLOTH TO EDGE OF CLOTH SEAMS ON BACKLACE
- **DIAM THREAD** FOR *FRENCH SEWING* TOP THREAD "A" BOTTOM THREAD "B"
- **LOCK STITCH** WITH *DECK SEAM* TOP THREAD "A" BOTTOM THREAD "B"
- **ZIP, HEADLINER** TOP THREAD "C" BOTTOM THREAD "D"
- **CORD** SERVING PCY TOP THREAD "A" BOTTOM THREAD "B"
- **ZIP, HEADLINER** TOP THREAD "C" BOTTOM THREAD "D"

### ILLUSTRATION SECTION

**MODEL IDENTIFICATION AND SPECIFICATIONS SHEET**

ALL PRODUCT LINES + SPEC-BI
ADHESIVE APPLICATION TO HOOD INNER AND OUTER PANELS

MODELS C258 - 63 - 76

1. APPLY A COAT OF [M-2035] ADHESIVE - 46 PLACES TO INSIDE SURFACE OF HOOD OUTER PANEL SECTIONS WELDING HOOD INNER PANEL AND REINFORCEMENT INTO POSITION. APPLY ACCORDING TO SPECIFICATIONS INDICATED BY IMAGE DOTTED PATTERN, TYPICAL OF SECTIONAL VIEW "A-A".

NOTE: SUFFICIENT ADHESIVE MUST BE APPLIED TO ENSURE ADEQUATE CONTACT WITH METAL SURFACES.

INSTALLATION - HOOD SOUND ABSORBERS

MODELS C25B-63 - 76

(C25B-16736) ABSORBER - HOOD SOUND
(C25B-16942) ABSORBER - HOOD SIDE SOUND

NOTE: SEPARATE HOOD ABSORBERS, ITEMS 1 AND 2 ALONG SLIT LINES PROVIDED TO ABSORBERS.
SLAP AN EVEN COAT OF (A-301X) OR (A-200X) ADHESIVE OVER THE ENTIRE SURFACE OF THE SUPERFICIAL SIDE OF EACH ABSORBER AND ALONG LEADING EDGE, AS INDICATED BY HEAVY LINES, ITEMS "A." WHILE ADHESIVE IS STILL FRESH APPLY ABSORBERS INTO POSITION UP UNTIL ARMED TO HOOD OUTER PANEL. ABSORBERS MUST BE ROLLED INTO PLACE WITH A ROLLER TYPE ROLLER TO SECURE HOOD ADHESIVE.

APPLY ADHESIVE AT THE RATE OF APPROXIMATELY 0.5 OUNCES PER SQUARE FOOT OF AREA.
DASH PANEL PRIMER

MODELS C2S8-63-76

1. APPLY (M-1077-15) WELD PRIMER TO UNDERCOAT OF DASH PANEL AS SHOWN.

NOTE: REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR PAINT RECOMMENDATIONS.
INSTALLATION - DASH INSULATOR AND COWL SIDE SOUND ABSORBER

MODELS 2398 - 63 - 76

1. COZ-EM-2398-63-76 HINGE PROJECTION OR SCREW-EM-2398-76 HINGE, INSULATOR ASSEMBLY -
   DEP'T DEP'T WITH THE FOLLOWING ITEM, REFERENCE SECIONAL VIEW AA:
   A - TENSIONER CLIP - LONG CLIP - IN MANUFACT.
   NOTE: INSTALL ONE HINGE CLIP AT CENTER OF INSTRUMENT, ITEM 1 WHEN USING AIR CONDITIONING UNITS.

2. COTTON-PADDED INSULATOR ASSEMBLY - DASH PANEL STRENGTHening COVERED COVER, ENCLOSED WITH THE
   FOLLOWING ITEM, REFERENCE SECIONAL VIEW AA:
   A - TENSIONER CLIP - LONG CLIP - 2 REQUIRED.

3. COVER-PROTECTION RUBBER - DASH PANEL. INSTALL, CENTERED IN POSITION SHOWN, WITH (U-166A)
   INSULATION MATERIAL.

4. SEE ILLUSTRATION SECTION, FIGURING THE INSTALLATION OF HARDWARE.
COWL TRIM SOUND ABSORBER
MODELS C25B - 63 - 76

1. (C11F-E527943) FOR REGULAR PRODUCTION OR
   (C11F-E527942) FOR F.E.D. AIR CONDITIONING, ABSORBER -
   COMBINATION.

   NOTE: (C11F-E527943-2) SOUND ABSORBER MUST BE
   DISASSEMBLED IN POSITION WITH FULL SIDE TOWARD
   INSIDE OF HOOD.

   (C11F-E527942-2) SOUND ABSORBER IN POSITION
   DIRECTED WITH (W-6952) OR (W-6955-2) ABRASIVE.

2. ITEM REMOVED.
INSTALLATION - GLOVE COMPARTMENT
HEAT REFLECTOR

MODELS C2SB-63-76
INSTALLATION - INTERIOR SUN VISOR

MODELS C658-63-76

1. [Instructions and diagrams related to sun visor installation]

2. [Additional instructions and diagrams related to sun visor installation]

3. [Further instructions and diagrams related to sun visor installation]

FORD MOTOR COMPANY

BODY ENGINEERING TRIM AND SEALING MANUAL

SEARBORN, MICHIGAN

1962
INSTALLATION—FLOOR PAN AND WHEELHOUSE
SOUND ABSORBERS AND DEADENERS

MODELS C258-63-76

1. (C258-63-76) ABSORBER MATTRESS - FRONT FLOOR FOR CENTER FRONT - SOUND.
2. (C258-63-76) ABSORBER MATTRESS - FRONT FLOOR FOR CENTER REAR - SOUND.
3. (C258-63-76) ABSORBER MATTRESS - FRONT FLOOR FOR CENTER REAR - SOUND.
4. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.
5. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.
6. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.
7. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.
8. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.
9. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.
10. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.
11. (C258-63-76) DEADENER - BACK FLOOR FOR CENTER REAR - SOUND.

Note: These items are referenced in the text, but specific identifications or part numbers are not provided. For detailed installation, consult the appropriate section of the manual.
WELD SEALER-PRIMER AND DEADENER APPLICATION TO QUARTER OUTER PANELS

MODEL C25B-63 SHOWN
MODEL C25B-76 TYPICAL

SECTION-70
SECTION-90
SECTION-115
SECTION-135

SECTIONAL VIEW-AA ASSEMBLED

1. APPLY (M-6217-A) WELD PRIMER ON (M-5429) PAINT THRUSH TO THE INSIDE SURFACE (SIDE LOVER AND INNER PART OF ITEM "E") TO DIMENSIONS SHOWN.
2. APPLY (M-6194-A) WELD PRIMER TO INSIDE SURFACE OF ITEM "A" AS SHOWN IN SECTIONAL VIEW "AA".
3. APPLY (M-5427-A) WELD PRIMER TO INSIDE SURFACE OF THE FLANGES OF ITEM "F"-1 AND "F"-2 AS SHOWN BEFORE WELDING.
4. APPLY A SEAL OF (M-5804-A) OR (M-5315-A) SEALER TO THE INTERFACE OF THE JOINT OF ITEM "F"-1 AND "F"-2 AFTER WELDING.

APPLICATION SEQUENCE OF BONDS (M-6194-A) AND (M-5804-A) IS SHOWN IN SECTIONAL VIEW "AA".

NOTE: APPLICATION OF APPROXIMATELY 1/16 INCH MUST BE MAINTAINED ALONG ALL HOLE AND VENT ORIFICE MOUTH APPLICATION OF PRIMER, SEALER AND/OR PREPASTE WELD LUGS AND TUBES TO BE APPLIED AND FINISHED PRIOR TO WELDING.

WELD PRIMER AND SEALER MUST BE APPLIED TO INSIDE AN ORIFICE OF EXHIBIT MATERIAL WITH AN OPENING OF 1/8 INCH AT NEAREST BACKSIDE. SECTION DIMENSIONS SHOWN AND TOLERANCES ARE MEASURED FROM A VERTICAL LINE OF BODY, DIMENSIONS FROM EXHIBIT SURFACE OF EXHIBIT.

REFER TO SECTION 6 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER AND/OR SEALER PERFORMANCE.
QUARTER LOCK PILLAR PRIMER

MODELS C2SB-63-76

[Diagram of car side panel with labeled parts]

NOTE: DIMENSIONS SHOWN IN MIXED FROM UPPER SURFACE OF PILLAR TOP MOUNTED TRIM.

NOTE: REFER TO SECTION 4 OF THE GENERAL SPECIFICATIONS MANUAL FOR PRIMER KAUPD'S MODEL PERFORMANCE.
SEALER APPLICATION TO QUARTER PANEL AND LOCK PILLAR

MODELS C25B-63-76

1. Apply (M-404-A) or (M-405-A) sealer along joint of items "A", "B" and "C" as shown.
2. Apply (M-405-A) sealer along joint of items "A", "B", "C" and "D", see view "AA".

NOTE: IN ALL LOCATIONS WHERE THE BRUSHING QUALITIES OF (M-405-A) OR (M-406-A)
SEALER WILL NOT ALLOW proper SEAL THE JOINT, (M-403-A) SEALER MAY BE USED
AS AN ALTERNATIVE.
MODELS C25B-63 SHOWN.
MODELS C25B-76 TYPICAL.
SOLDER APPLICATION TO BODY

MODELS C258-63-76

A: (17064-5) PANEL - QUARTER REPAIR.
B: (17067-7) PANEL - QUARTER LOWER.
C: (10180-1) MONOCH - PUNCH SIDE OUTER.
D: (4030) PANEL - LOWER REAR.

APPLY (K-1120-3) OR (K-1586-3) SOLDER, AS REQUIRED, TO AREAS OF JUMPS ILLUSTRATED. EACH SIDE OF BODY SOLDER MUST BE FINISHED SMOOTH AND MUST CONFORM TO BODY CURVES.

NOTE: JUMPS ON ALL WEATHERPROOF SEALING SURFACES MUST BE SMOOTH AND PROPERLY FITTED TO EACH OTHER NO OVER.

ILUSTRATION SECTION

THUNDERBIRD PAGE 2-4420 68
BODY PAINT SPRAY APPLICATION
MODELS ALL C2SB

1. (2M50-3) PANEL - DOOR OUTSIDE - UPPER.
2. (30200-1) PANEL - DOOR INSIDE.
3. (27504-5) PANEL - QUARTER UPPER.
4. (27505-1) PANEL - QUARTER LOWER.
5. APPLY (A-6025) DULL BLACK PAINT TO SHARP ANGLES ON DOORS AND QUARTERS AFTER FINAL BODY COAT.
INSTALLATION AND SEALER APPLICATION - QUARTER TRIM WATER SHIELD AND DEADENER

MODELS C25B-63-76

1. Apply 1/2" diameter hole (M-4672-6) through to REAR WINDOW REGULATOR PANEL, LOCK PILLAR EDGE and WASHER HOLE INNER PANEL AS INDICATED IN DARK SHADY AREAS EACH SIDE OF BODY.

2. (CIRCULAR) SHIELD - QUARTER TRIM WATER SHIELD - OR REQUIRED EACH SIDE OF BODY. SERRATE INNER PORTION OF SHIELD IN BODY FIT AND POSITION BACK WALL OF SHIELD TO BODY PANEL AS SHOWN. SECURE SHIELD TO BODY WITH 6-2.5X8.0-INCH SEWING AXLES."RHEIN"."SCHULTZ". ITEM 2. SEE SECTIONAL VIEW "AA".

3. (CIRCULAR) SHIELD - QUARTER TRIM WATER SHIELD - OR REQUIRED EACH SIDE OF BODY. LOWER EDGE OF WATER SHIELD IS SERRATE ALONG SIDE OF BODY. BUMPER EDGE OF WATER SHIELD IS FOR ARMS QUOTED WINDOW GUIDE POINT. ITEM 4. SEE SECTIONAL VIEW "AA". SIDE EDGES OF WATER SHIELD ARE FOR FASTENING REMOVAL OF WINDSHIELD AND QUARTER DOCK FILLER ASSOCIATION PLUGGED. QUARTER QUARTER WINDOW FILLER PLATE. OUTER EDGE AND LOWER EDGE OF WATER SHIELD IS REQUITED WITH THE FOLLOWING ITEMS:

- ITEM 5. SEE SKIN AND WATER ASSISTANT - OR REQUIRED.

NOTE: USING WATER SHIELD AS A TEMPLATE, PROVIDE (1/4"-1/8") INSIDE DIAMETER HOLE #4 ASSEMBLY TO RECEIVE DIAMETER, ITEM "C".

4. APPLY M (M-3200-4) TAPE - 5 X 3 INCHES EACH SIDE IN QUARTER TRIM WATER SHIELD. WHEN ELECTRIC WINDOW REGULATOR IS INSTALLED EACH SIDE OF BODY, SEE VIEW "AA".

5. Apply a strip of (M-3100-4) on (M-1207-4) which to position each side of lower quarter trim water shield, 2 places, after installation each side of body.

6. (CIRCULAR) DEADENER - QUARTER INNER PANEL DRIVE GEAR - FOR MODEL C25B-63-76 ONLY - CUT REQUIRED EACH SIDE OF BODY, CONNECT TO POSITION SHOWN WITH (M-1205-4) OR (M-1200-4) ADHESIVE.

7. APPLY M (M-3200-4) TAPE - 4 X 6.5 INCHES OR 2 PIECES 2.5 X 6.5 INCHES, SEE VIEW "AA" EACH SIDE OF BODY.

8. ITEM REMOVED.

9. ITEM REMOVED.
DEADENER APPLICATION TO DOOR OUTER PANELS

MODEL C208 - 63 - 76

1. APPLY IN 1/16 IN. DEADENER TO ENTER UP TO 1/2 IN. BELOW PANEL TO DIMENSIONS SHOWN IN DETAIL DRAWING AT THE MOUTH OF THE HOLE FON TO CLEAR PUNT OF PANEL. CUT ACCORDING TO A BISECION OF 30' TO 45' IN HOLE.

Note: The above illustration indicates the desired pattern for the application of deadener. The desired dieinking pattern may be adapted to any corner to a maximum of 1.0 inch. Correct pattern depending on cross section of the steel panel in question. The pattern area shown is not different from that of the prototype.

2. CANCELLED PER CSNI-129604

ILLUSTRATION SECTION
REAR SEAT BACK - TRIMMED
MODELS C25B-63-76

1. (C25B-616000) SPRING ASSEMBLY - REAR SEAT BACK.
   (C25B-616000) PAD ASSEMBLY, LOCATED OVER SPRING AND
   PAD SUPPORT ASSEMBLIES AND SECURED IN POSITION TO SEAT.

2. (666500) COVER ASSEMBLY, LOCATED OVER PAD AND SPRING
   ASSEMBLY. OUTER EDGE OF COVER ASSEMBLY IS SECURED TO
   PADBOARD WIRE WITH 15 HOE RINGS EQUALLY SPACED, SEE
   FIGURE 1. TIGHTEN TO 1/2 HOE RINGS REQUIRED TO SECURE PAD
   ASSEMBLY.

3. (E6A-5066) INSULATED WIRE - 3 FEETED, INSERT ONE
   WIRE INTO BOTH PAD INSULATION LINING UP COVER ASSEMBLY.

4. (666600) COVER ASSEMBLY, LOCATED OVER PAD AND SPRING
   ASSEMBLY. OUTER EDGES OF COVER ASSEMBLY IS SECURED TO
   PADBOARD WIRE WITH 15 HOE RINGS EQUALLY SPACED, SEE
   FIGURE 1. PART OF III HOE RINGS REQUIRED TO SECURE PAD
   ASSEMBLY.

5. (C25B-656500) ANTI-KNOCKERS - SPRING PAD - 1 REQUIRED.
   EACH SIDE OF SPRING PAD, SECURE EACH ANTI-KNOCKER WITH
   6 HOE RINGS LOCATED AS SHOWN, SEE FIGURE 1.

NOTE: FOR FURTHER INFORMATION PERTAINING TO COVER
ASSEMBLY, SEE BODY TRIM ASSEMBLY REMARK
P fluid (E-5550-1).
INSTALLATION - REAR SEAT BACK TO BODY

MODELS C258-63-76

1. REAR SEAT BACK ASSEMBLY, SECURED IN POSITION BY CROSSING BOTH BANDS HOOKED AT TOP OF REAR SEAT BACK ASSEMBLY. SECURE BOTH BANDS TO REAR SIDE PANEL AT POINT "A". TOP OF REAR SEAT BACK ASSEMBLY IS ADJUSTED TO FLOOR PAN AT POINT "B" AND TO REAR QUARTER PANEL ASSEMBLY SIDE RISE OF 13/32". SMALL HINGE PIN IS PLATED.

NOTE: USING METAL TAPE AT BOTTOM OF REAR SEAT BACK ASSEMBLY AS A TEMPLATE, PERFORATE 1/8" HOLE DIAMETER HOLE INTO FLOOR PAN AT POINT "A" TO RECEIVE STRINGS, IF NEEDED.
SEALER APPLICATION TO ROOF PANEL AND BACK WINDOW OPENING

MODEL C2SB - 63

(A) (55010) PANEL - ROOF.
(B) (55070) EXTENSION - ROOF PANEL TO BACK WINDOW FRAME - CENTER.
(C) (55002-1) EXTENSION - ROOF PANEL TO BACK WINDOW FRAME - SIDE.
(D) (51817-7) RAIL - ROOF RAIL OUTER - REAR.

1. Apply a 1/8" dia. diameter head of M-10005 or M-10005-1. See sectional view "AA" and Figure 2.
2. Apply a 1/8" dia. diameter head of M-40050 or M-40050-1. See sectional view "AA" and Figure 2.

FIGURE 1
EXPLODED

SECTIONAL VIEW-AA

ILLUSTRATION SECTION

ROOF AND BACK WINDOW SECTION

THUNDERBIRD 2-4810 85
INSTALLATION - ROOF PANEL AND PACKAGE TRAY SOUND ABSORBERS
MODEL 2586-63

SEE DRAWINGS (C186-696610) AND (C186-696601) FOR INSTALLATION OF ROOF PANELS AND PACKAGE TRAY SOUND ABSORBERS.

(C186-696610) ABSORBER - ROOF PANEL FRONT SOUND - 1 REQUIRED.

(C186-696610) ABSORBER - ROOF PANEL CENTER SOUND - 2 REQUIRED.

NOTE: SEE PACK ROOF SOUND ABSORBERS IN POSITION TO ROOF PANEL WITH (M-9052) CONDUCT AFTER ROOF REIMBRUVMENTS ARE INSTALLED AND NOT.

(C008-696610) ABSCER - PACKAGE TRAY TRAY PANEL - SOUND ABSORBER IN POSITION SHOWN IN FIGURE 1 WITH (M-9052-A) OR (M-9052-D) ADHESIVE.

(C186-696610) ABSORBER - ROOF SIEV UPPER EAVEL SABDADY SOUND. DATE DRAWN ASSEMBLY IS COMPARED IN POSITION SHOWN WITH (M-9052-A) OR (M-9052-D) ADHESIVE.

NOTE: FACE SIDE OF DRAWN ASSEMBLY IS COMPARED TO BODY.

(M-9052-A) TAPE - 3 X 6 INCHES - 3 REQUIRED EACH SIDE OF BODY.

SEE ROOF AND BACK WINDOW SECTION, PAGE 2-4857 FOR INSTALLATION OF PACKAGE TRAY PANEL ASSEMBLIES.